

Form pressing

Hoegger[®]

X4

Smart and intelligent meat press





Smart technology – dynamic pressing – servo control

Provisur's X4 meat press combines our experience in form pressing with our improved dynamic press process, intelligent algorithms and latest-technology servo drives. The X4 pushes yield, performance and ease of use to a new level.



Dynamic Pressing

- Proven technology to reduce Belly cracking and deep wrinkles to a minimum.
- First Class pressing results regardless of the incoming product.
- Due to the machines ability to significantly change the form of the products, lowest cost raw material can be purchased.
- The dynamic flex range adjustment of >65 mm allows to run this wide range with the same die set.



Intelligent force control

- The three-dimensional, self adjusting position and force application allows for a controlled, gentle forming of the product. Therefore a maximum yield is guaranteed even when the incoming product is greatly deformed and requires major re-shaping.



Higher yield – lower give away

- Servo Process technology enables fast, precise drive-profiles and dynamic application of forces.
- Controlled compression maximizes yield and minimizes giveaway.



X4



X4i

User-Friendly

- Modern user management and audit trail ensure controlled, secure operator inputs.
- Easy to use assistants greatly support machine set up and process optimization.
- An intelligent message system guides the user in any situation.



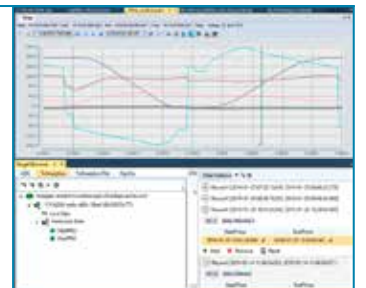
Fully Automated Press – Slice – Pack Process

- Versatile loading and unloading modules enable the press to be fully integrated into existing or new production lines.



Onboard OEE, Overall Equipment Effectiveness

- As well as precise axis-control and a spacious ultra-modern HMI, the State of the Art control architecture provides an open and agile development platform for industry 4.0.
- Simple and fast remote access to the machine enables fault-diagnosis, supervised preventive maintenance and enhanced customer-service and support.



Smallest footprint in the industry

- There are three throughput-performance classes of Servo Pressing Technology. The throughput-classes differ only in cycles per minute. The pressing process is identical for all three.
- According to your needs, the basic machine can be upgraded or retro-fitted with an array of performance-enhancing options.



Specification X4

| SPECIFICATION | LOADING | X4 | X4i | APPLICATION |
|---------------|---------|----|-----|-------------|
|---------------|---------|----|-----|-------------|

Performance* (Cycles/min.)

| | | | | |
|--------|---------------|-----------|----------|------------------------|
| Medium | manually | up to 8 | N/A | Bacon Belly Beef |
| | automatically | up to 10 | up to 10 | |
| High | manually | up to 8** | – | |
| | automatically | up to 14 | up to 14 | |

Press chamber (in mm)

| | | | | |
|--------|--|-----|-----|--|
| Length | | 930 | 930 | |
| Width | | 420 | 420 | |
| Height | | 120 | 120 | |

Options

| | | | | |
|----------------------------|--|---|---|--|
| Dynamic Pressing | | ✓ | ✓ | |
| APS / Remote Access | | ✓ | ✓ | |
| Automatic line integration | | ✓ | ✓ | |

* Depending on product and quality requirement
** limited by operator

